

More Precision

CFS // Sensor configuration



Sensor configuration

CFS sensor



All sensors can be customized. We would be pleased to manufacture your sensor according to your specifications/requirements and your drawing. Please contact Micro-Epsilon Eltrotec directly for this.

Examples of customer-specific modifications

Function

- Special types for CFS4 reflex sensor
- Special types for CFS3 transmission sensor or CFS1 angle sensor
- Special types for CFS5 receiver sensor

Optical fiber sheath

- Silicone-metal sheath
- VA stainless-steel sheath
- Metal sheath
- PVC metal sheath
- PVC special sheath
- BOA special sheath
- MA-radius-limiting special sheath

Fiber bundle diameter

• 0.6 / 1 / 1.5 / 2.5 / 3 mm

Optical fiber (length)

- Available from 300 mm
- Standard length 1,200 mm
- 600, 1,800 and 2,400 mm optionally available
- CFO: Individual lengths from 0.3 ... 2.4 m possible
- CLS: Individual lengths from 0.3 ... 10 m possible

Aperture angle

- Standard 67°
- Optional 22° / 35°

Ambient conditions

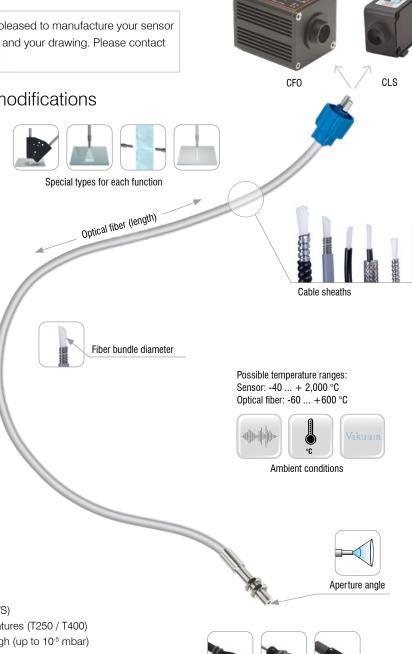
- Special versions with increased vibration resistance (VS)
- Special variants with special bonding for high temperatures (T250 / T400)
- Pressure-tight special variants with vacuum feedthrough (up to 10⁻⁵ mbar)
- Pressure resistance up to 10 bar

Mountable lenses

- Focusing for small light spots (> 0.8 mm)
- Large object distances (= distance between sensor and measuring object) up to 200 mm
- Distances > 300 mm with C-mount lens

One of the strengths of Micro-Epsilon Eltrotec's fiber optic production is the manufacture of very complex, small and large probe heads, including those with several segments and special adapters.

Micro-Epsilon Eltrotec can draw on many years of experience in the field of special fiber optics production. Tell us your task or send us a sketch with the necessary data. We will find the right solution together with you.

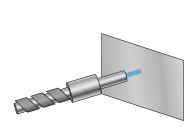






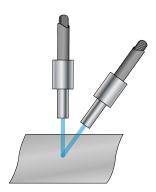
Notes on the function of the CFS sensors

Application instructions on selecting the appropriate function.



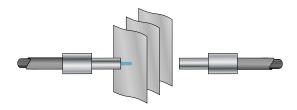
Reflex mode

- CFO: measurement distance max. 200 mm
- CLS: measurement distance max. 1200 mm
- Easy and fast installation
- Detection of smallest objects from 0.2mm
- Color evaluation to determine color, gloss level, gray value presence detection
- Ideal for parts recognition, sorting tasks, presence monitoring, color inspection



Reflex mode V arrangement

- CFO: Measurement distance max. 200 mm (for reflective surfaces)
- CLS: Measurement distance max. 1200 mm
- Easy adjustment due to mounting accessories
- Very precise positioning of the detection point possible
- Immune to dust and particles in the beam path



Transmitted light mode

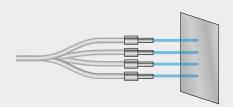
- CFO: Distance between receiver and sensor element up to 50 mm
- CLS: Distance between receiver and sensor element up to 2000 mm
- Color recognition of transparent objects
- Arbitrary point of light transmission
- Ideal for part detection, color inspection, sorting tasks, presence monitoring



Receiving mode self-luminous objects (for CFO)

- Max. measurement distance 30 mm
- Detection of the smallest color and intensity variations
- For color sensor with external illumination
- Ideal for testing LED, illumination and self-luminous objects





Special types for multiple reflex mode

Transmitting and receiving units are statistically mixed in two or more separate sensor heads. Therefore, several positions can be detected using only one sensor.

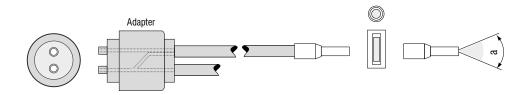


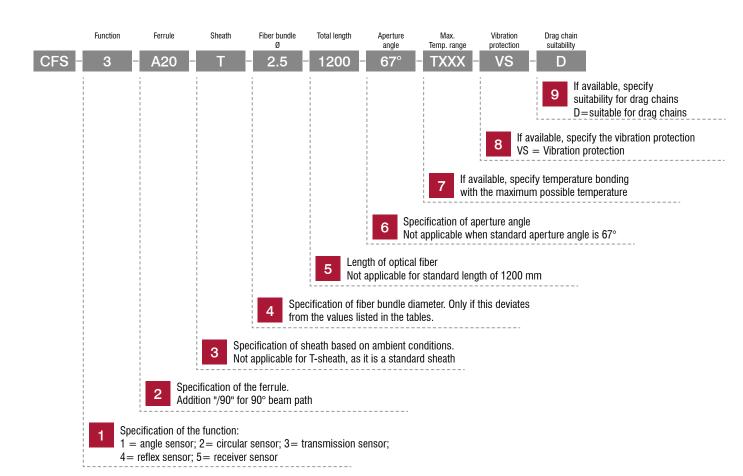
Special types for multiple transmitted light mode

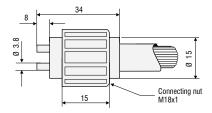
The light path of the axially opposite probe head ferrules is interrupted or attenuated by one or more objects.

Optical glass fibers

Order code for optical fibers







CFS: FA-Adapter System FASOP

1 Function

Series Special features Standard sensor • For high-gloss surfaces, diffuse reflection without gloss CFS1-Vxx Ideally suited to solid colors, anti-reflective coating or chrome colors Max. working distance of 125 mm (with reflecting surfaces) Very precise positioning of the detection point Circular sensor 2 • For structured and metallic-effect surfaces CFS2-Mxx Ideally suited for textile, paper, metallic paint, metallic nail polish, sand, granulate or masterbatch Homogeneous illumination of the measuring point Max. working distance of 100 mm (with reflecting surfaces) Very precise positioning of the detection point Measurement spot diameter up to 114 mm Transmission sensor 3 For transparent surfaces CFS3-Axx / CFS3-Cxx • Ideally suited for films, glasses, translucent liquids (e.g., detergents), filters or PET bottles Max. working distance between receiver and transmitter unit 50 mm No exact positioning necessary • Transmission sensor in reflex mode in V arrangement Reflex sensor • For individual surfaces, direct reflection with gloss CFS4-Axx Ideally suited for metal (differentiation), plastic parts, CFS4-Cxx thread locking, coating or packaging CFS4-Dxx • For detection of gloss and material differences CFS4-Fxx Ideal for part recognition, sorting tasks, presence control, color inspections CFS4-Jxx CFS4-Kxx Detection of the smallest of objects from 0.8 mm ■ Working distance 5 ... 200 mm and larger possible on reflective surfaces LED test sensor Ideal for testing LED, illumination and self-luminous objects CFS5-Axx • For color sensor with external illumination CFS5-Cxx • Max. measurement distance 30 mm CFS5-xx Detection of smallest color and intensity variations • For self-luminous, diffuse reflection incl. gloss

Optical glass fibers

2 Sensor variants and fiber bundles

Please select the sensor variant and make sure that the sensor head is compatible

with the fiber bundle diameter øF and the sheath (see 3).

Standard sensor bonding for -10 °C to +80 °C

For special variants (T250, T400) see technical data.

All data in mm; tolerances: typically ± 0.1 mm

Black anodized aluminum sleeves

Customization is possible by arrangement, please contact us.

Detection ranges and CFO sensor variants

	Fiber bundle ØF mm		Working distance	Measurement spot for 67° fiber; approx. Ø mm
		Start	5	
	0.6	Optimal	10	0.6
		End	15	
		Start	5	
	1.5	Optimal	10	1.5
CFS3		End	15	
CF53		Start	5	
	2.5	Optimal	10	2.5
		End	20	
		Start	5	
	3	Optimal	10	3
		End	20	
	0.6	Start	5	8
		Optimal	5	8
		End	15	20
		Start	5	8
	1	Optimal	5	8
		End	15	20
		Start	5	8
CFS4	1.5	Optimal	5	8
		End	15	22
		Start	5	10
	2.5	Optimal	5	10
		End	20	28
		Start	5	10
	3	Optimal	5	10
		End	20	28

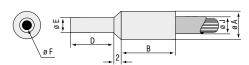
Typical values determined with colorSENSOR CFO200

Surface-dependent detection and operating ranges CLS

Range Transmission mode (typ.)		90 mm	200 mm	500 mm	1700 mm	2000 mm
Min. object size (typ.)		0.05 mm	0.1 mm	0.1 mm	0.2 mm	0.3 mm
п	Copper	35 mm	76 mm	217 mm	820 mm	>1200 mm
	Raw aluminum	24 mm	61 mm	164 mm	514 mm	457 mm
Range	Stainless steel	21 mm	50 mm	135 mm	412 mm	415 mm
Reflex mode (typ.) *	White, rough plastics	13 mm	33 mm	84 mm	260 mm	260 mm
	Mat black cardboard	6 mm	16 mm	44 mm	130 mm	135 mm
Required fiber bundle øF		0.6 mm	1 mm	1.5 mm	2.5 mm	3 mm

^{*}Analog output 5 V and maximum amplification

Type A ferrule, stainless steel



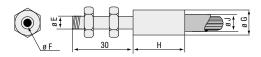
ØF	Type	ØA	В	D	ØE	Р	Ø J M	т
1.5	A10	4.6	8	11	2.5	4	4	-
1.5	A11	6.6	8	11	2.5	-	5	4.4
2.5	A20	6.6	10	12	4.5	6	6	5.8
3	A30	8.5	11	15	6	7	7	7.5

Type B ferrule (only suitable for PVC sheath)



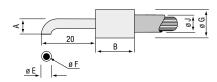
ØF	Туре	ØA	D	ØE	Ø J P	Ferrule
0.6	B11	2	30	1	2	Stainless steel
0.6	B12	2	10	1	2	Stainless steel
1	B20	3	10	2	3	Alu
2.5	B30	5	12	4	5	Alu
3	B40	8	12	6	8	Alu

Type C ferrule, stainless steel



ØF	Туре	Е	ø c	ØG H		ØΙ	
91	Type	_	ØG		Р	М	Т
1.0	C10	M4	6	13	5	5	4.4
2.5	C20	M6	8	15	6	6	5.8
3	C30	M10	11	12	7	7	7.5

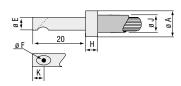
Type D ferrule, stainless steel
With angular probe heads, a reduction in range can be expected compared to axially emerging versions.



ØF	Туре	ØΑ	В	ØE	ØG	r		ØJ	
Øï	Type	Ø A	В	ØL	øч	'	Р	М	Т
0.6	D10/90	2.5	10	1	3	1.5	2	-	-
0.6	D11/90	2.5	13	1	6	1.5	-	-	4.4
1.5	D20/90	6	13	2	6	4	5	5	4.4
2.5	D30/90	15	17	5	9	10	7	7	6.5

^{*} D10/90 only suitable for PVC sheath

Type E ferrule, stainless steel

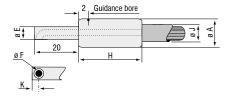


ØF	Tuno	ØΑ	ØE	Н	К		ØJ	
ØF	Type	ØA	ØE	П	K	Р	М	Т
1.5	E10/90	4	3	1.5	4	4	-	-
2.5	E20/90	5	4	1.5	4	5	5	-
2.5	E21/90	7	4	10	4	-	-	5.8
3	E30/90	8	6	1.5	5	7	7	-

^{*} E10/90 only suitable for PVC sheathing

Type F ferrule, stainless steel

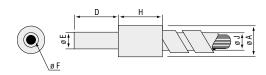
With angular probe heads, a reduction in range can be expected compared to axially emerging versions.



ØF	Туре	ØA	ØE	Н	K	Р	Ø J M	Т
1.5	F10/90	8	6	9	3	5	5	5.8
2.5	F20/90	10	8	10	4	6	6	6.5
3	F30/90	12	10	10	5	7	7	7.5

Optical glass fibers

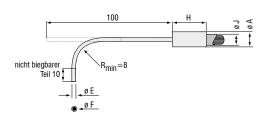
Ferrule type M, aluminum / stainless steel



ØF	Time	ØΑ	D	ØE	н	Ø	J	Ferrule
ØГ	Type	ØA	U	ØE	п	M	Т	rerruie
0.6	M11	6	30	1	10	5	4.4	Stainless steel
0.6	M12	6	10	1	10	5	4.4	Stainless steel
1	M20	6	10	2	10	5	4.4	Alu
2.5	M30	7	12	4	12	6	5.8	Alu
3.5	M40	9	12	6	12	7	7.5	Alu
5	M50	12	16	7	16	9	9	Alu
6	M60	13	16	8	18	10	11.5	Alu
8	M80	16	20	10	20	13	13.5	Alu
10	M100	18	20	12	20	15	-	Alu

Larger fiber cross-sections possible

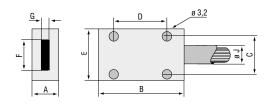
Type O ferrule, bendable to a certain extent With angular probe heads, a reduction in range can be expected compared to axially emerging versions.



αr	Tuna	α Λ	αF	Н		ØΙ	
ØF	Type	ØA	ØE	П	Р	М	T
0.6	O10	2	1	10	2	-	-
0.6	011	7	1	20	-	5	4.4
1	O20	3	1.3	10	3	-	-
1	O21	7	1.3	20	_	5	44

Type Q, aluminum

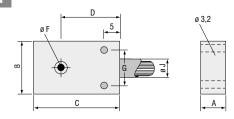
Also available in stainless steel



F	G	Туре	Α	В	С	D	E	ØJ
5	0.5	Q1	12	25	9	15	15	
10	0.3	Q2	12	30	14	20	20	
18	0.3	Q3	12	35	24	25	30	_
28	0.2	Q4	12	55	34	40	40	epends on cross-section
38	0.15	Q5	12	55	44	40	50	s on sect
48	0.15	Q6	12	55	54	40	60	depends r cross-s
58	*	Q7	16	75	64	60	70	
68	*	Q8	16	75	74	60	80	d
78	*	Q9	20	90	84	75	90	=
88	*	Q10	20	90	94	75	100	

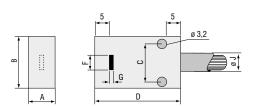
FxG max. 9.62 mm 2 ; F=3.5 mm as special variant Q7 to Q10 only available as FAR special model

End sleeve type N, aluminum



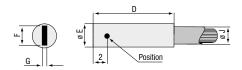
F	Туре	Α	В	С	D	G	Р	Ø J	Т
0.6	N10/90	6	15	25	20	9	4	5	4.4
1.5	N21/90	8	18	25	20	11	5	5	5.8
2.5	N31/90	12	20	25	20	13	6	6	6.5

Type P ferrule, aluminum



F	G	Туре	Α	В	С	D	Р	Ø J	т
3	0.1	P10/90	8	15	9	25	4	5	4.4
6	0.3	P21/90	8	17	11	30	4	6	6.5
10	0.5	P31/90	12	17	11	30	6	6	6.5

Type R ferrule, aluminum



_	G	Typo	D	ØE	ØJ		
	max.	Type	D	ØL	Р	М	T
3	0.5	R10*	25	4	3	-	-
3	0.5	R11	30	7	6	6	5.8
6	1	R20	25	7	6	-	-
6	1	R21	30	10	-	7	7.5

* R10 and R20 only suitable for PVC sheath

Sheath

Please determine the sheath and the bonding of the optical fiber based on the prevailing environmental conditions and mechanical stress. Please contact us for high-temperature applications or use under extreme mechanical stress.

Silicone-metal sheath

Metal spiral hose with glass-fiber braiding and silicone rubber sheath 1)

Characteristics:

- Very flexible, ideal for frequent bends
- Highly resistant to folding, tension and torsion;
- Temperature-stable from -60 °C to +180 °C
- Liquid-tight





VA stainless-steel sheath

Flexible stainless steel spiral hose 1)

Characteristics:

- Flexible
- Protection against mechanical stress
- Temperature-stable to 400 °C
- Stainless





Metal sheath

Flexible brass spiral hose, chrome-plated 1)

Characteristics:

- Flexible
- Protection against mechanical stress
- Temperature-stable to 300 °C



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PVC metal sheath

Flexible brass spiral-reinforced hose coated with PVC sheath 1)

Characteristics:

- Flexible
- Protection against mechanical stress such as
- Temperature-stable from -20 °C to +80 °C







PVC special sheath

Plastic hose 2

Characteristics:

- For rigid installation
- Small sheath diameter
- Temperature-stable to 80 °C





BOA special sheath

Corrugated tube with stainless steel braiding 3)

Characteristics:

- Protection against mechanical stress
- Ideal for drag-chain applications
- Temperature-stable from -50 $^{\circ}\text{C}$ to +600 $^{\circ}\text{C}$





- 1) Bending radius corresponds to three times the outer diameter of the sheath.
- 2) Bending radius corresponds to twice the outer diameter of the sheath.
- ³⁾ Bending radius corresponds to at least 80 100 mm, depending on the outer diameter of the sheath.

Details about sheath diameters can be found in section 2.

Special variants



Fiber optics with increased vibration protection - VS option

For mechanical stresses such as impacts, accelerations and movements, the fiber optics can be manufactured with increased vibration protection.

This special treatment reduces the friction between the fibers and absorbs shocks. The fibers are embedded in a gel cushion.

Optical glass fiber



All sensors can be customized. We would be pleased to manufacture your sensor according to your specification/requirements.

Please contact us directly for more information!

4 Fiber bundle

Specification of the fiber bundle diameter. Only specified if this deviates from the values listed in the table

5 Length



Standard lengths are: 600*, 1200*, 1800 and 2400 mm.

* Bearing types

For CLS also > 2400 mm possible.

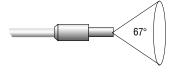
Length tolerance typ.: ±4 %

Cable lengths from 200 mm are available on request.

Recommended maximum cable length:

CFO up to 2,400 mm; CLS up to a maximum of 10,000 mm

6 Aperture angle



The standard aperture angle is 67°.

Other opening angles such as 35° or 122° are also available on request.

7 Bonding temperature range

The glass fibers can be bonded in several stages for high temperature ranges. Standard bonding is suitable for temperatures up to 80 °C.

With special adhesives, temperatures of up to 250 $^{\circ}$ C can be reached in the first stage and up to 400 $^{\circ}$ C in the second stage. Special versions with temperature ranges of up to 600 $^{\circ}$ C are also possible.

T250

T400

T600

Technical data // Optical fibers						
5 Length	Standard lengths: 600, 1200, 1800 and 2400 mm, up to 30 m on request					
	Standard fiber	67° (NA 0.56)¹)				
6 Aperture angle	Special fibers on request	22° (NA 0.21/ glass fibers) 80° (NA 0.64/ glass fibers) 120° (NA 0.86/ glass fibers) 25° (NA 0.22/ quartz fibers UV-VIS and VIS-IR) 14° (NA 0.12/ quartz fibers UV-VIS and VIS-IR)				
Material	Optical glass; quartz glass or sapphire glass on request					
Dielectric strength	50 kV/m with PVC protective sheath					
	Standard	-10 °C to +80°C				
	T250	-40 °C to +250°C				
7 Ferrule temperature range Fiber bonding	T400	-40 °C to +400°C				
-	T600 special model	0 °C to +600°C				
	T2000 special model	0 °C to +2000°C				
	PVC (Type P / Type Z)	-20 °C to +80 °C				
Describe the Assessment of the Control of the Contr	Metal (type M)	-40 °C to +300°C				
Permissible temperature range with sheath that has appropriate The property of t	Metal with special bonding (Type E)	-40 °C to +400 °C				
fiber bonding	Metal/silicone (Type T)	-60 °C to +180°C				
	Corrugated tube with stainless steel braiding (type BOA)	-50 °C to +600°C				
Fiber transmission	Different types for wavelengths from UV 180nm to IR 3500nm. We can provide the most suitable solution depending on your requirements. Transmission curves on request.					
Increased vibration protection (VS option)	Especially for fiber optics that are exposed to difficult conditions, there is the option of increased vibration protection. A special treatment minimizes the friction of the glass fibers and shocks are cushioned. This results in a longer service life.					
Cable drag chain / energy guiding chain	Cable drag chain / energy guiding chain Fiber optic sensors from Micro Epsilon can be used, among other things, wherever permanent linear movement moving guidance by drag chains or energy guiding chains is required.					

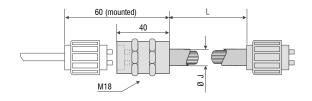
¹⁾ Fiber transmission standard fiber 390 - 1390 nm

Optical glass fibers

Extensions / feedthrough

For extension or feedthrough of the optical fibers please use the Type LV ferrule.





Fiber bundle Ø	Р	Ø J M	Т	L
(3 mm) / channel	12	13	13.5	variable

Available on request

Pressure density feed-through up to 10 bar 2) 3)

Housing feed-through

Adapter fiber optics CFS to CFS

Suitable for use in vacuums

For use with drag cable

Vibration protection

Single channel

Multi-channel

Adaptation for C-mount lenses

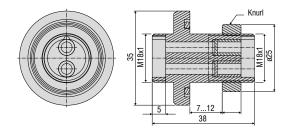
Special fiber optics according to customer

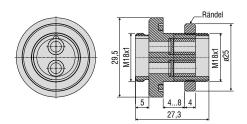
requirements/drawing

2) In conjunction with adapter fiber optics CFS3-CFS3

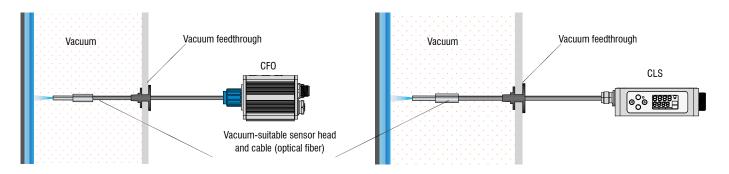
3) Also for use with vacuum up to 10-3

Pressure-proof feedthrough





Vacuum suitability



The fiber optic sensors, color sensors and optical fibers are constructed with passive components and do not emit any heat to the environment.

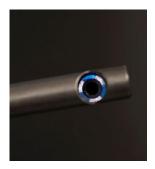
In vacuum, sensors (temperature bonding T250), optical fibers (stainless steel sheath), and the vacuum feedthrough up to 10-5 mbar can be used.

Special sensors

CFS-SL

A wide variety of applications and installation situations require a sensor that is perfectly matched to the application. On request, we can manufacture individual sensors with special fiber optics and probe heads according to your specifications and dimensions.

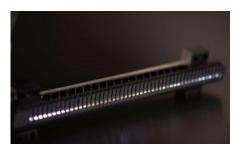
In addition to a wide range of standard sensors, we work directly with our customers to create complex fiber optic components for the respective application. Whether in conjunction with evaluation electronics, for object illumination or special applications - the full spectrum of possibilities offered by fiber optic technology is demonstrated here.



















Mountable lenses for optical fibers (CFO)

KL-xx/xx series

Focusing of color and fiber optic sensors

Improving the efficiency of the application

Many possible applications



Features:

- Working distances from 8 mm to 200 mm
- Scratch-resistant glass lens
- Robust aluminum housing (black anodized)
- Bundling to a small light spot
- Increased range with C-mount lens > 300 mm distance
- Minimum color change when the distance is altered
- High luminous efficiency
- Special designs according to customer requirements
- Color measurement on small objects at a relatively large distance (KI-3, KL-4)
- Detection of highly absorbent objects (KL-5, KL-14, KL-17)

	Type probe LWL	Article number	Object distance (typ.)	Detection range (typ.)*	Dimensions
	KL-3-A2.0 ³⁾	10823012	8 mm - 20 mm	Ø 1 mm - 5 mm Ø 1 mm at 10 mm	L x Ø approx. 60 mm x 15 mm
	KL-M18-A2.0 ¹⁾	10823020	20 mm - 50 mm	Ø 3 mm - 10 mm Ø 3 mm at 20 mm	L x Ø approx. 51 mm x M18 x 1
A Desire	KL-M18-XL-A2.0 ¹⁾	10824358	Pos1 50 - 120 mm Pos2 10 - 180 mm Pos3 10 - 160 mm	Pos1 Ø 4 - 7 mm Ø 4 mm at 80 mm Pos2 Ø 7 - 11 mm Ø 7 mm at 110 mm Pos3 Ø 7 - 11 mm Ø 7 mm at 120 mm	L x Ø approx. 90 mm x M18x1 (L=50 mm)
000	KL-M34-A2.0 ¹⁾	10823278	100 mm - 180 mm	Ø 15 mm - 18 mm Ø 15 mm at 100 mm	L x Ø approx. 85 mm x M34 x 1.5
	KL-M34/62-A2.0 ¹⁾	10824196	80 mm - 200 mm	Ø 3 mm - 5 mm Ø 3 mm at 120 mm	L x Ø approx. 170 mm x 62 mm
	KL-4-A1.1 ¹⁾	10823262	8 mm - 20 mm	Ø 0.6 mm - 3 mm Ø 0.6 mm at 10 mm	L x Ø approx. 60 mm x 15 mm
	KL-M18-A1.1 ¹⁾	10824140	10 mm - 50 mm	Ø 2 mm - 7 mm Ø 2 mm at 10 mm	L x Ø approx. 51 mm x M18 x 1
	KL-D-40-A2.0 ²⁾	10824143	15 mm - 25 mm	Ø 3 mm - 6 mm Ø 3 mm at 15 mm	L x W x H approx. 43.4 x 49.5 x 12 mm
	KL-D-28-A2.0 ²⁾	10824197	20 mm - 30 mm	Ø 5 mm - 8 mm Ø 5 mm at 20 mm	L x W x H approx. 31.7 x 40.5 x 15 mm
	KL-D-20-A2.0 ²⁾	10823021	10 mm - 50 mm	Ø 4 mm - 10 mm Ø 4 mm at 10 mm	L x W x H approx. 21.4 x 33 x 12 mm
	KL-D-17-A2.0 ²⁾	10823220	30 mm - 80 mm	Ø 8 mm - 25 mm Ø 8 mm at 30 mm	L x W x H approx. 36.5 x 25.5 x 15 mm
	KL-D-14-A2.0 ²⁾	10823022	60 mm - 120 mm	Ø 10 mm - 20 mm Ø 10 mm at 60 mm	L x W x H approx. 37 x 50 x 20 mm
	KL-D-6-A2.0 ²⁾	10823409	100 mm - 200 mm	Ø 15 mm - 30 mm Ø 15 mm at 100 mm	L x W x H approx. 31.1 x 45.1 x 20 mm
	KL-5-R1.1 ¹⁾	10824198	8 mm - 20 mm	2 x 0.3mm up to 15 x 3 mm 2 x 0.3 mm at 10 mm	L x Ø approx. 60 mm x 15 mm
	KL-8-R2.1 ¹⁾	10823920	8 mm - 20 mm	4 x 0.7 mm up to 30 x 5 mm 4 x 0.7 mm at 10 mm	L x Ø approx. 60 mm x 15 mm

^{*}The smallest specification in the table refers to the typ. smallest optical diameter that is generated.

This corresponds approximately to the smallest detection area for color or fiber optic sensors.

Piber-optic reflex mode cable (FAR)

Transmitted-light optical fiber (FAD)

In conjunction with FAR-X-A2.0-0.6-XXXX-67° fiber-optic reflex mode cable, measurement spot of approx. 0.2 mm possible

Sensors and Systems from Micro-Epsilon



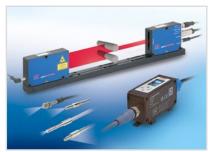
Sensors and systems for displacement, distance and position



Sensors and measurement devices for non-contact temperature measurement



Measuring and inspection systems for metal strips, plastics and rubber



Optical micrometers and fiber optics, measuring and test amplifiers



Color recognition sensors, LED analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection

